

## Honing device and honing tool 039



**First step :**  
Fix the honing device on the lathe or on a vertical drilling machine and fix the honing tool on the honing device



**Second step :**  
Adjust the expansion and insert the part on the honing tool



**Third step :**  
Move back and forth the part



**Forth étape :**  
Measure the part and return to the second step if necessary

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**Typical use** : rough machining and finishing of diameter, surface roughness improvement

**Typical quantity** : > 100 parts

**Necessary equipment** : lathe or drilling machine

**To be used by** : toolmaker, machining office, bar turner ( Swiss machining ), manufacturing of large batches